

Company Structure.

History

- 1965** Foundation 1965 of Grafibox, in Rome.
- 1984** Construction of a new factory, designed to meet updated production needs. Relocation to the current site in Ariccia (Rome).
- 2007** Acquisition of Arti Grafiche Antonelli as an operational backup site.
- 2022** Grafibox Sud becomes a Benefit Corporation with a focus on social responsibility.

Locations



Total Area: 23.000mq
Covered Area: 9.300mq



Total Area: 4.400mq
Covered Area: 2.300mq

Company Life

ENVIRONMENT
Sustainable management of resources and processes. Minimize waste.

PROFIT
Balancing productivity and sustainability.



VALUE
Create and promote a true chain of value.

PEOPLE
Positive impact for workers and local communities.

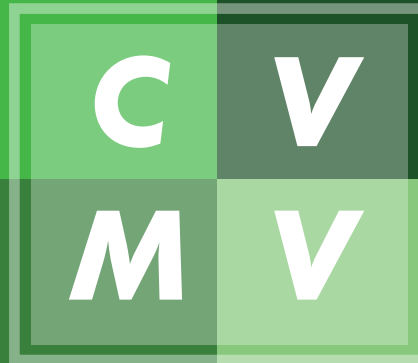
The Identity.

Commitment

*Reliability
Expertise
Collaboration
Quality Always
Punctuality*

Mission

*Exceed Expectations
High Customer Satisfaction
Safety*



Vision

*Innovation
Sustainability
Competitiveness*

Values

*Transparency
Environmental Ethics
People First
Dependability*

The Quality.

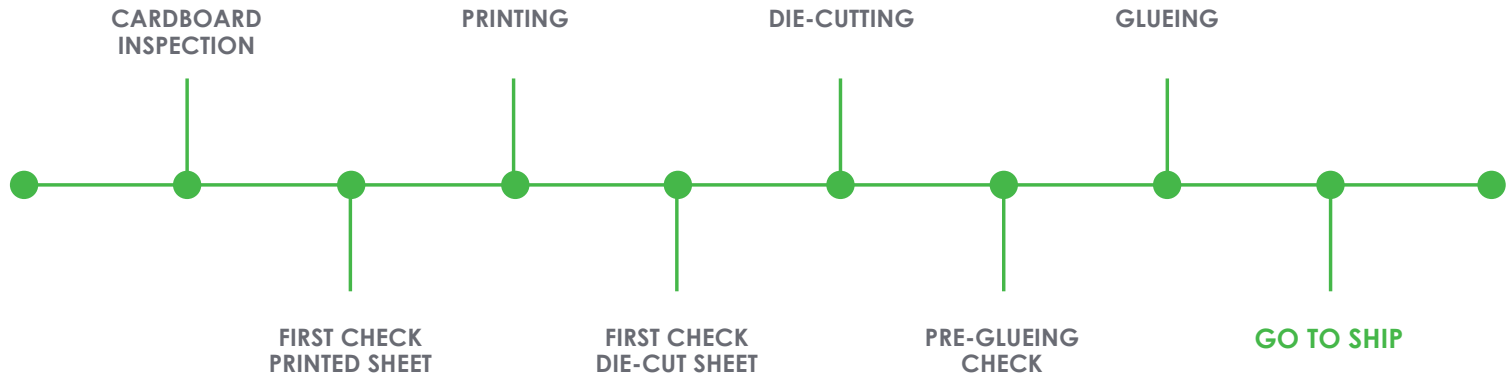
The companies have an experienced Quality Department independent from production; the number of QC Operators is almost 10% of Production operators.

The Quality Control operators assure continuous assistance and supervision of each step of the production flow.

Quality Control Department reports to the Quality Assurance Group Manager.

Quality Control Operators perform inspections on raw materials, in-process checks and final inspections on all production batches before shipping.

Standard Quality Control Flow



Group Production Lines.

Pre-Printing



2 CTP AGFA
1x Very large format



CTP Amsky
Ultra high efficiency
1x Plate feeder and
stacker



Valiani Cutting Plotter
Italian engineering,
perfect balance
between productivity
and performance

Print



1 Heidelberg XL 106
6 colors + coating tower



**1 Komori Lithrone
GL640 Advance Plus**
6 colors + coating tower



1 Heidelberg SM CD 102
6 colors + coating tower



1 KBA Rapida 106
6 colors + coating tower

Die-Cut



1 Bobst 106 AER



1 Bobst Novacut 106 AE



3 Bobst SP 102 SE

Glueing



2 Bobst ExpertFold 80 A1
with Double Accubraile



1 Bobst ExpertFold 80 A2
with Accubraile



1 Bobst VisionFold 100 A2



1 Bobst Media 100 IIIA2



6 Bobst Cartonpack

Serialization



1 Vericode VS Digital Overprint and Serialization

Secure management of number with redundancy verification. 100% OCR/OCV verification of printed serial codes. ANSI grading checks on barcodes. Reporting aligned with pharmaceutical customer requirements.

The Customer Service.

A box of solutions since 1965

GRAFIBOX SUD

Since 1965

- Customer-centric: proactive and results-oriented collaboration
- Optimization of costs, processes, and materials without compromising quality
- Reduced lead times through control of process variables
- Minimization of waste and inventory
- Purchasing strategies to reduce production costs
- Support in selecting alternative and more efficient materials
- Technical assistance for packaging lines
- Definition of specifications and quality agreements (QSA)

Grafibox Sud supports its customers with a specialized technical division, offering customized solutions for graphic optimization, prototype development, and the exploration of innovative materials and shapes.

We guide our customers through every stage, from concept to production, quickly creating prototypes using advanced technologies to provide a concrete assessment of the project.

Innovation also translates into the development of patented solutions, such as cases designed to ensure protection, safety, and seamless integration with automated packaging lines.

The Clients.

Long Term Partnership.

These are some examples of the long-standing partnerships we have built with our clients over the years.

We always prioritize quality and transparency, working side by side to design solutions tailored to every need; we are committed to every stage of the process with dedication and precision.



The Excellence.

Certifications



Awards.

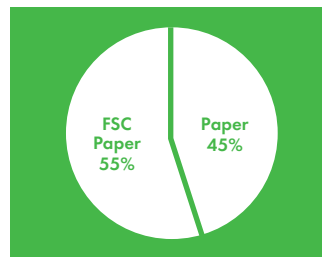


Grafibox Sud was awarded again the **Ecovadis Gold Medal** in 2024 for its environmental, social, and ethical performance, ranking among the top 5% of companies and highlighting the strategic role of global supply chains in **promoting sustainable practices**.

Certification



In 2012, Grafibox Sud obtained **FSC Chain of Custody Certification**, continuing its significant collaboration with CSI under certificate no. **ICILA-COC-004477**. We have observed a steady increase in customer demand for products made with FSC-certified cardboard.



Thanks to our ongoing efforts to raise awareness among **customers and suppliers**, we have seen a significant increase in the procurement of FSC-certified materials.

Certification



Achievement of **PEFC** Certification. The Company has obtained certification under the **Program for the Endorsement of Forest Certification (PEFC)**, confirming its commitment to fostering responsible supply chains and promoting sustainable forestry practices at both the national and international levels.

The Effort.

Emission Carbon Footprint

-51%

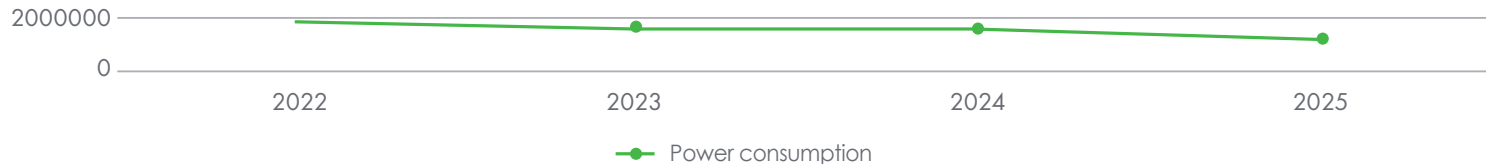
In 2025, indirect emissions attributable to Scope 3 decreased by 51% year-over-year compared to the previous FY.

Carbon Disclosure Project



Joining the CDP platform with the aim of improving transparency and reporting on its environmental and climate performance.

Energy Consumption*



*Grafibox Sud uses electricity generated 100% from renewable sources through its utility provider



Collaboration with Up2You



An emissions reduction and offset program conducted in collaboration with Up2You, ensuring data consistency and the traceability of the calculation methods used.

Membership of the SBTi



The goal is to validate and make measurable the emission reduction targets in line with the scenarios for limiting global warming to 1.5°C established by the Paris Agreement, while actively working to reduce direct Scope 1 and Scope 2 emissions, as well as those related to business travel.

The Recent Projects.

Local Activation



The tree-planting event at the Noc – **Ospedale dei Castelli Romani** – took place on our company's 60th anniversary – October 23, 2025 – and was part of our 60th Anniversary Project within the Legacy Project: "A Future Rooted in the Local Community: **60 Trees for 60 Years**". Grafibox Sud S.p.A. is **donating 60 trees** to the Castelli Hospital. A concrete, charitable, and sustainable initiative to celebrate our commitment to the local area and the city of Ariccia.

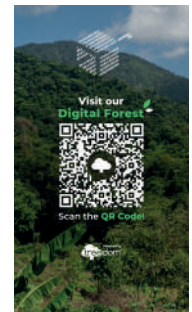


Collaboration with

We have decided to **plant a forest** by integrating tree cultivation into agricultural settings, with the aim of maximizing the benefits for the **ecosystem in which it grows**.

Planting trees can have many positive effects, the most common of which include: combating soil erosion, enhancing biodiversity, preserving soil fertility, creating sustainable ecosystems, absorbing carbon dioxide, and benefiting local communities, among others.

Scan the QR code and take a look at our forest



The Awards.

Oscar della Stampa 2022 *Best Cartotecnica Award.*



The most prestigious award in the Italian printing and converting industry. An accolade that celebrates continuous innovation, strategic vision, and entrepreneurial leadership, alongside the creativity and excellence of Italian craftsmanship. For over 30 years, it has been a symbol of the industry's leading companies.



Imprese Vincenti 2026 *Intesa San Paolo.*



This recognition honors our growth trajectory, our commitment to innovation and sustainability, and our ability to create value for the local community and its people.

Being among the 150 Italian SMEs chosen from thousands of applicants means joining a community of excellence that represents the best of Made in Italy: solid, resilient, and future-oriented companies.

During the Rome leg of the event, we had the opportunity to share our story, our strategic choices, and the vision that guides our daily work in the pharmaceutical packaging sector.



An Italian Story.

A story of vision, courage and future.

In 1965, in Rome, Giacomo La Rosa sparked an idea: a single production line, a grand vision, and unwavering determination. From that first step emerged a journey marked by growth, transformation, and bold decisions. Every step of this evolution has been guided by the same founding values: passion, commitment, and confidence in the future.

Today, Grafibox is a private holding company a choice that ensures strategic independence, rapid decision-making, and maximum confidentiality, all essential for responding with agility to the challenges of a constantly evolving market. Working alongside leading pharmaceutical companies in Europe and internationally, Grafibox Sud carries forward that legacy of quality, reliability, and vision every day, reinforced by a solid, long-term-oriented structure.

Because every great enterprise begins with a **dream**. And it continues thanks to the people who make it a **reality**.



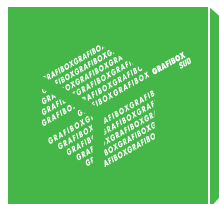
Giacomo La Rosa
Grafibox Founder
Rome, 1965



Nicola La Rosa
Grafibox Sud President
Ariccia, 1985



Giulia La Rosa
Grafibox Sud Società Benefit & Arti Grafiche Antonelli CEO
Ariccia, 2015



Our Commitment to Customers

We promise our customers that we will remain a competent and reliable partner, consistently delivering high-quality results in every circumstance.

The Company is dedicated to ensuring customer satisfaction by continuously enhancing its capabilities and services, with the goal of consistently meeting and exceeding customers' expectations.

“

Quality means doing it right
when no one is looking.

H. Ford

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