

GRAFIBOX SUD S.p.A. - S.B.

Pharmaceutical Secondary Packaging



A box of Solutions, Since 1965

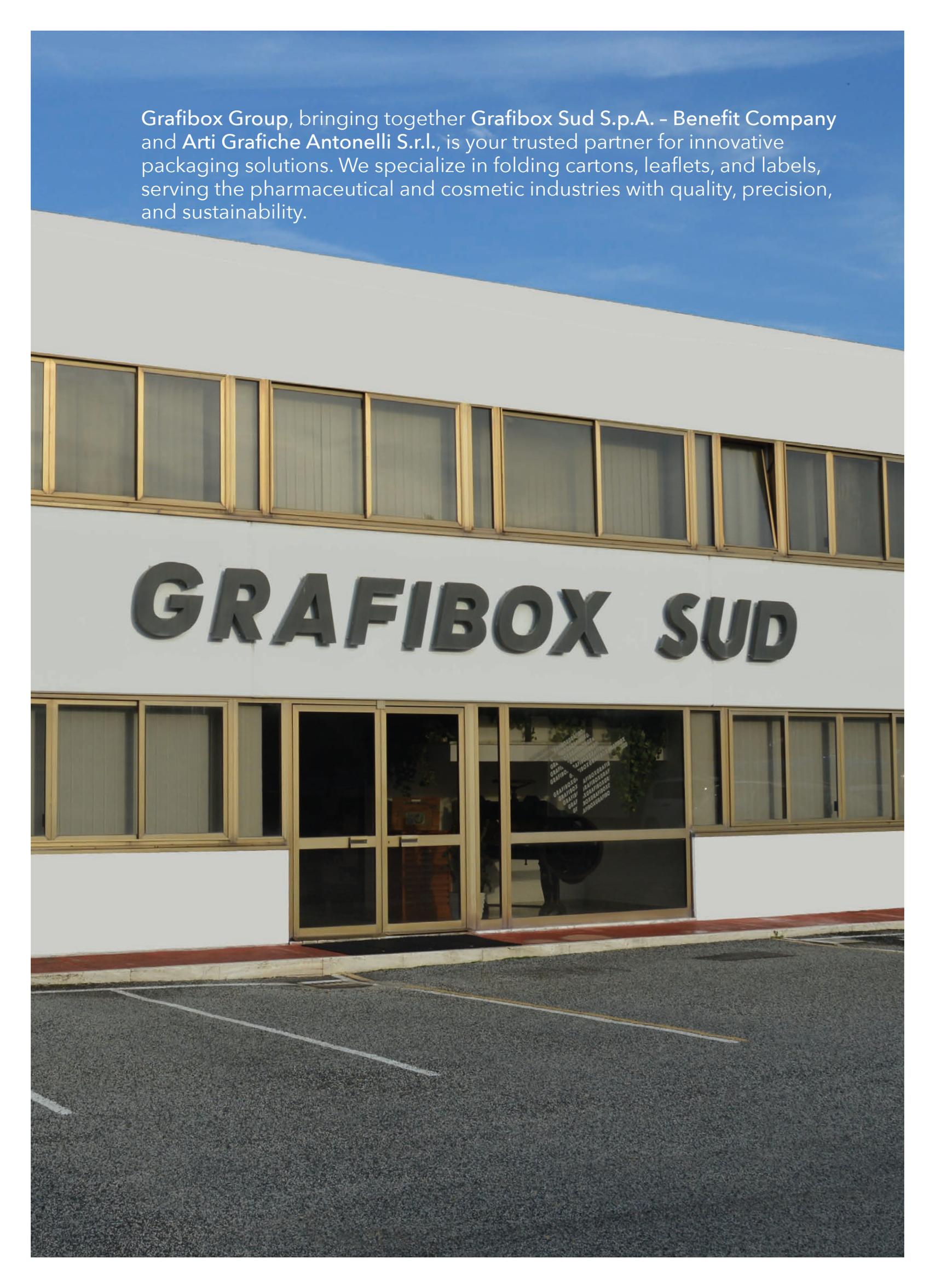
1965 | 2025

60th ANNIVERSARY



ARTI GRAFICHE ANTONELLI

Grafibox Group, bringing together Grafibox Sud S.p.A. - Benefit Company and Arti Grafiche Antonelli S.r.l., is your trusted partner for innovative packaging solutions. We specialize in folding cartons, leaflets, and labels, serving the pharmaceutical and cosmetic industries with quality, precision, and sustainability.



GRAFIBOX SUD



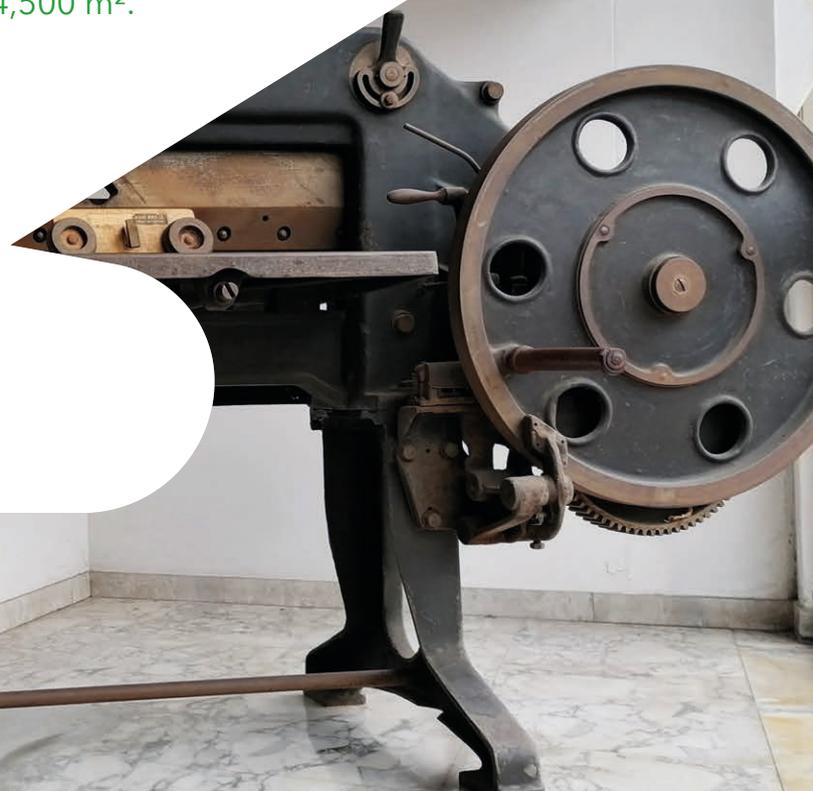
HISTORY

Our journey began in 1965.
Today, **Grafibox Group** serves a broad portfolio of customers, within the **pharmaceutical sector**.
In 2022, **Grafibox Sud** embraced the role of a **Benefit Company**, integrating social responsibility and common good objectives into its corporate mission.



From the very beginning, we have pursued the commitment to deliver defect-free products and reliable, on-time service, continuously investing in targeted technological innovations.

Our main production site is located in the industrial area of Ariccia, covering over 22,500 m².
A second facility, **Arti Grafiche Antonelli**, operates in Casavatore, Naples, with a production area of 4,500 m².





MISSION

Grafibox remains true to its long-standing commitment: delivering flawless products with unwavering punctuality. By anticipating customer needs and fostering an open and continuous dialogue, we ensure **high quality solutions** always tailored to meet mutual expectations.



VISION

- Ongoing professional development and technological advancement
- Optimized cross-functional collaboration
- Market-driven competitiveness
- Proactive monitoring of industry innovations
- Knowledge transfer and competency enhancement



VALUES

1

Reliability, Flexibility and Dynamism

2

Transparency in the pricing strategy

3

Spirit of collaboration and innovation

4

People development and empowerment

5

Sustainability





PRODUCTION

Production at **GRAFIBOX** is structured into four specialized departments, allowing the company to independently manage and execute each stage of carton development from initial design to final assembly.

Each department exemplifies meticulous attention to detail, and the company known for its flexibility and dynamism.

PREPRESS DEPARTMENT DESIGN & DEVELOPMENT OFFICE

The **prepress department** is equipped with two state-of-the-art Computer-to-Plate (CTP) systems, enabling full in-house production of graphic materials, films, and printing plates.

The **design and development office** houses highly qualified personnel and a cutting-edge cutting plotter, allowing rapid creation of mockups and prototypes.

PRINTING DEPARTMENT

The **printing department** operates several machines in standard formats, capable of up to six-color printing. All machines are equipped with remote management systems and computer-controlled consoles for precise operation.

DIE-CUTTING DEPARTMENT

The **die-cutting department** features multiple latest-generation machines in various formats and configurations, providing maximum flexibility in production.

GLUING DEPARTMENT

The **gluing department** is equipped with several high-speed, state-of-the-art machines. Each machine features electronic anti-mix-up readers and color control systems with automatic ejectors, ensuring precise and error-free production.

Special attention is given to **Braille** applications: **Grafibox Sud** was the first company in the world to operate **two opposing AccuBraille** machines, setting a benchmark in tactile printing technology.

SERIALIZATION

In response to market demands, the company has also invested in a **serialization and overprinting system** with advanced electronic control, ensuring precision, traceability and efficiency in production.





SERVICES

- Production of folding boxes in both flat and microwave cardboard
- Leaflets and labels
- Artwork management and color proofing
- Cutting plotter for prototypes and product development
- Finishing and surface enhancement (ennoblement)
- Serialization of products
- Tamper-evident and anti-counterfeiting solutions
- Comprehensive warehouse services, including Call-Off and V.M.I. (Vendor Managed Inventory)
- Business-to-Business production and delivery in alignment with the customer's production schedule
- Application of optical seals and anti-counterfeit labels



QUALITY ASSURANCE

Grafibox Sud places particular emphasis on the management of **Quality Assurance (QA)** and **Quality Control (QC)** services. Leveraging its fleet of advanced machinery and state-of-the-art systems, the company has consistently achieved exceptionally high qualitative and quantitative standards, a performance of which it takes great pride.

Key quality technologies include:

- Eye-C Proofer
- Anti-mix-up readers
- 10% of the company's workforce is dedicated exclusively to QA and QC, ensuring meticulous oversight at every stage of production





CERTIFICATIONS

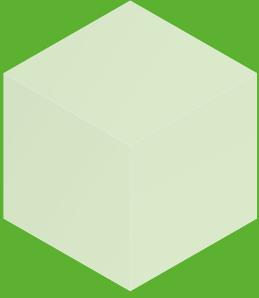
Both **Grafibox Sud** and **Arti Grafiche Antonelli** hold the following certifications:

- UNI EN ISO 9001:2015 Quality Management System
- FSC® Certification (FSC-STD-40-004) Chain of Custody Certification
- PEFC® ST 2002:2020 - Chain of Custody of Forest and Tree based Products- Requirements
- 100% Green Energy Certification
- UNI EN ISO 14001:2015 - Environmental Management System & UNI EN ISO 45001:2018 Occupational Health & Safety Management (in progress)
- Treedom Planting Certificate 2023 Environmental commitment

Awards & Recognitions - **Grafibox Sud**

- **Oscar della Stampa 2022** Best Cartotecnica
- **Ecovadis Gold Medal 2024** - Sustainability
- **Cribis Prime Company Certificate 2023** Maximum Commercial Reliability (Cribis Dun & Bradstreet rating)





Continuous investment in staff training, combined with high levels of employee engagement, has driven ongoing improvement across all business processes. This approach enables the company to consistently achieve its objectives while promoting the success, growth, and well-being of every individual within the organization.



Our Commitment to Customers

We promise to our customers to remain a competent and reliable partner, consistently delivering high-quality results in every circumstance.

The company is dedicated to ensuring customer satisfaction, continuously enhancing its capabilities and services, with the goal of consistently meeting and exceeding Customers' expectations.

Quality means doing it right when no one is looking.

H. Ford



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