

HIGH VOLTAGE LEAK DETECTION



QESSE VOLTA



QESSE **VOLTA** is a nondestructive High Voltage Leak Detection (HVLD) bench top unit for package integrity testing on your liquid filled containers.

Listed in the USP 1207 as a deterministic method, QESSE **VOLTA** is the ideal solution for Container Closure Integrity Testing.

In case of defect in a container with liquid inside, a clear drop of resistivity is detected by **VOLTA** and it causes a fail response.

It is CFR 21 PART 11 compliant.

- ✓ Vials
- ✓ Pre Filled Syringes
- ✓ Cartridges
- ✓ BFS containers
- ✓ IV Bags
- ✓ Others

- Software CFR 21 Compliant
- Test sensitivity below 1 micron
 - Highest test sensitivity
 - Results: PASS/FAIL
 - Easy to Validate
 - Nondestructive
 - Minimal current = microEnergy
- Deterministic Test Method listed in the USP 1207
 - Sample format change in seconds
 - Customized support for any sample
 - Reliable High Voltage Generator
 - User friendly

SPECIFICATIONS

Test Method: HVLD HIGH VOLTAGE LEAK DETECTION

Type: Nondestructive

Regulatory Standards:

• USP <1207> Package Integrity Evaluation – Sterile Products

• EU Guidelines to GMP Medicinal Products for Human and Veterinary Use – Annex 1, Manufacturer of Sterile Medicinal Products

Results: Deterministic PASS/FAIL

Limit: Adjustable limit values

Type: HVLD μE – micro Energy (typical below 100 mJ released to sample)

HMI: 12" Touch Screen Windows base, by Siemens®

PLC: Siemens®

Test Sensitivity: Below 1 micron*

Sample: No sample preparation or conditioning before the test

Recipe: Up to 15 different recipes

Operation: One touch button with green/red indication of PASS/FAIL

Software: CFR 21 PART 11 Compliant

Data Storage: Unlimited

Data: Data Export in .csv format via USB or PC connection

Network: RJ 45 Ethernet – OPC UA

Dimensions: 380W x 600 L X 480 H [mm]

Weight: 40Kg

Power: 100-240 VAC; 50/60Hz

Compliance: EMC 2014/30/UE, CE marked

Option:

• IQ/OQ/PQ cGMP Validation Protocols

• Tools for system suitability

• Flight Case

• Q-Data® Data Management software, CFR 21 PART 11 compliant

Services:

• Feasibility Studies on your samples

• Certified Positive Controls (Defective Samples)

• FAT Factory Acceptance Test

• IQ/OQ/PQ cGMP Validation

• Calibration & Maintenance Agreement

*test sensitivity may vary based on the combination of package/product inside



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